

Chapter 20

Tex-726-I, Sampling Processed Signs

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Section 1

Overview

Effective dates: August 1999 – August 2005.

This method outlines the procedure for sampling completed signs prepared by a screen process using colored transparent inks over reflectorized backgrounds.

Units of Measurement

The values given in parentheses (if provided) are not standard and may not be exact mathematical conversions. Use each system of units separately. Combining values from the two systems may result in nonconformance with the standard.

Section 2
Sampling Information

An authorized representative of TxDOT shall select samples.

Samples may be taken, at random, from the "first run" of processed signs or at any time deemed necessary by the engineer.

Section 3

Procedures

Select one sign from each lot consisting of five or more signs of the same sheeting type and color process.

Samples shall not be larger than 1.3 m (52 in.) in any dimension.

A lot consisting of less than five signs shall not be sampled, but will be accepted on the basis of visual inspection.

Section 4

Tagging/Labeling, Documenting, and Shipping

Follow the 'General Requirements' as detailed in "Tagging/Labeling, Documenting, and Shipping General Requirements" of Chapter 2. In addition:

- ◆ package samples securely to prevent damage during transit
- ◆ include on Form 202 the information pertinent to sample, name and complete address where samples are to be returned after testing.

Section 5
Returning Samples

All samples will be returned to the address indicated on the Form 202, "Identification of Material Samples" upon completion of testing.